APPENDIX D

CONCEPTUAL STAGE RELOCATION PLAN

STH 26 JANESVILLE TO WATERTOWN ROCK, JEFFERSON, AND DODGE COUNTIES PROJECT I.D. 1390-04-00

TABLE OF CONTENTS

	Section	Page
D.1	PROJECT LOCATION AND DESCRIPTION	1
D.2	ALTERNATIVES	
	D.2.1 Preliminary Alternatives	2
	D.2.2 Detailed Study Alternatives	3
D.3	DISPLACEMENTS	5
D.4	DIVISIVE OR DISRUPTIVE EFFECTS	6
D.5	RELOCATION ASSISTANCE INFORMATION	6
D.6	ESTIMATE OF RESIDENTIAL AND BUSINESS DISPLACEMENTS	7
	D.6.1 Description of Residential Relocations	7
	D.6.2 Description of Replacement Housing	9
	D.6.3 Description of Business Relocations and Available Sites	11
	D.7 INVENTORY OF RESIDENTIAL AND BUSINESS RELOCATION COSTS	15

APPENDIX D CONCEPTUAL STAGE RELOCATION PLAN

This report provides details about the potential impacts and relocations that may occur as a result of the upgrading of STH 26. It has been prepared in accordance with the requirements of the U.S. Department of Transportation, Federal Highway Administration (FHWA) Environmental Impact and Related Procedures Final Rule (23 CFR 771), the FHWA Technical Advisory for environmental document preparation (T 6640.8A, October 30, 1987), and the State of Wisconsin, Department of Transportation (WisDOT) - Division of Highways and Transportation Services Relocation Assistance Manual.

The Conceptual Stage Relocation Plan is written in the form of an estimate to determine:

- 1. The approximate number of households, farms, and/or businesses that may be relocated by the project;
- 2. The probable availability of decent, safe, and sanitary replacement housing within the financial means of the households that may be affected by the project; and
- 3. An estimate of the possible total relocation assistance costs.

Sources used to identify available housing for the Conceptual Stage Relocation Plan were primarily classified advertisements and listings on the internet.

D.1 Project Location and Description

The section of State Trunk Highway (STH) 26 evaluated in this document is located in south central Wisconsin in Rock, Jefferson, and Dodge Counties. The project begins on the north side of Janesville at IH 90 and extends north about 48 miles (77 km) to approximately 9 miles (15 km) north of Watertown at STH 60 East. Within the project limits, STH 26 passes through the City of Milton, City of Jefferson, Village of Johnson Creek, and City of Watertown and bypasses the City of Fort Atkinson (Figure D.1). In the rural areas, STH 26 passes through the Towns of Harmony, Milton, Koshkonong, Jefferson, Aztalan. Farmington, Watertown, Emmet, and Clyman.

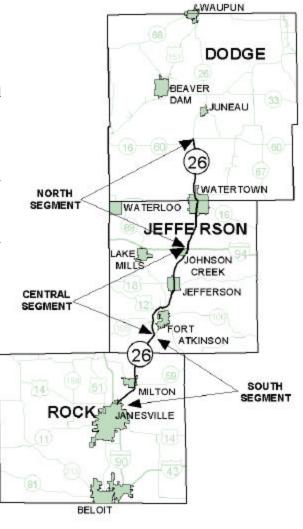


Figure D.1 Project Location Map

The south project terminus is at the STH 26 intersection with IH 90, a major highway with substantial traffic volumes. The north project terminus is north of Watertown on STH 26 at STH 60 East. At this point, STH 26 connects with a significant east-west highway, and traffic volumes north of this intersection decrease substantially. The segment of STH 26 between IH 90 and STH 60 East is of sufficient length to address environmental matters on a broad scope, has independent utility, and does not require or preclude development of the remaining section or future options. Therefore, both IH 90 and STH 60 East are logical project termini.

The purpose of the project is to provide a safe and efficient transportation corridor having national, state, regional and local importance for STH 26 while minimizing adverse environmental disturbances. STH 26 accommodates the commodity transport of goods and services as a federal and/or state truck route, and provides communities along the corridor with access to local and regional services.

It is proposed to develop STH 26 as a 4lane divided facility with access management. With the exception of proposed community bypasses at Milton, Jefferson and Watertown, and the proposed improvement of an existing bypass at Fort Atkinson, the project involves construction along existing STH 26 to the extent possible.

It is intended that the improvement be presented to the State Transportation Projects Commission (TPC) for consideration as a major project in a future program. If the TPC accepts the project, it is anticipated that construction would not occur until at least 2008, with right-of-way acquisition starting no sooner than 2005. Sections of STH 26 will likely be staged for improvement over a period of time, as funds become available.

D.2 ALTERNATIVES

A range of alternatives was developed for the STH 26 project corridor. Although the proposed solutions address the entire project corridor, alternatives were developed for each of the corridor's three study segments: the south segment (Janesville to Fort Atkinson), the central segment (Ft. Atkinson to Johnson Creek), and the north segment (Johnson Creek to Watertown).

Each of these alternatives was evaluated for its ability to meet the purpose and need requirements of this project. In accordance with the Council on Environmental Quality (CEQ) guidelines, only those feasible and prudent alternatives that passed the screening process were selected for detailed evaluation in this Draft EIS. Those alternatives that did not meet the purpose and need requirements of this project are also described in this section.

The study process consisted of a preliminary alternative development stage and a detailed study stage. The preliminary stage identified a broad range of alternatives and identified those that met the purpose and need requirements for this project and merited further study. The detailed study stage was a thorough evaluation of those alternatives.

D.2.1 Preliminary Alternatives

Several alternative bypasses for Milton, Jefferson, and Watertown were considered as well as throughtown urban alternatives. All of the preliminary alternatives were based on the concept of providing a four-lane divided facility. Freeway access control standards (no access except at interchanges) would be implemented along the bypass portions of the route. Expressway standards, permitting at-grade

intersections and private entrances at controlled spacing, would be applied to the rural segments located along the existing alignment.

The purpose of the preliminary stage was to identify a broad range of alternatives, and to study those preliminary alternatives in sufficient detail to identify those reasonable alternatives meeting the purpose and need requirements for the project while minimizing environmental disturbances that merited detailed study in the next stage. The preliminary alternative development stage included public comment, engineering analysis, environmental investigation, and agency coordination.

A total of nine preliminary alternatives were studied in each of the three segments. Many of the preliminary alternatives were either modified or dismissed based on discussions with the study committees, impacts associated with the alternatives, inability to meet the purpose and need requirements of this project, and/or comments received from the June 1999 public information meetings. The resulting alternatives were shown at a second series of public information meetings held in Milton, Jefferson, and Watertown in January 2000, and were discussed with the study committees. The detailed study alternatives were selected after these meetings.

D.2.2 Detailed Study Alternatives

The following detailed study alternatives remain under consideration and were included in the project's Environmental Impact Statement (EIS). The Conceptual Stage Relocation Plan provides information about potential impacts and relocations that may occur as a result of selection of these detailed study alternatives.

Each of the eight detailed study improvement alternatives evaluated in this EIS consists of upgrading the two-lane roadway to a four-lane divided rural highway. The general concept is to utilize the existing highway corridor to the extent practical, with bypasses of communities where necessary to maintain constant highway speed and to avoid excessive relocations and impacts to historic sites. Each of the build alternatives and the No-Build Alternative is described below. References to exhibits refer to exhibits in the Environmental Impact Statement (EIS).

D.2.2.1 No-Build Alternative

Under the No-Build alternative, improvements to the STH 26 corridor would primarily consist of maintenance activities or spot improvements that attempt to maintain current service levels. Generally, the rural section of roadways, including the Ft. Atkinson bypass, would remain a two-lane rural roadway with no change in access. The exception to this is the rural section between Janesville and Milton that was reconstructed as a four-lane divided rural highway in 1999. Urban sections of roadway in Milton, Jefferson, and Watertown (north of STH 19) would remain as two-lane urban roadways with some parking and turn lanes. The urban section of Johnson Creek between CTH Y and Baneck Lane is programmed for reconstruction as a four-lane divided roadway in 2001, and the urban section of Watertown south of STH 19 is programmed for reconstruction as a four-lane urban roadway in 2002. There would be minimal change in access in any of the communities.

In summary, the No-Build alternative would not meet the purpose and need requirements of this project. It is carried forward as a detailed study alternative to serve as a baseline for comparison of Build Alternatives and for evaluation of their environmental impacts.

D.2.2.2 South Segment

Alternative S2

Alternative S2 (Exhibit 5) includes a relocated alignment crossing through the City of Milton that was developed to avoid impacts to several historic properties, two parks, and a school associated with a through-town corridor. This alternative would follow the existing rural 4lane divided roadway from Janesville to just south of Milton. The corridor would then continue northeast on new alignment and curve to intersect STH 59-East approximately 2000 feet (610 m) east of existing STH 26. North of STH 59-East, the alignment would curve northwest and cross the existing STH 26 corridor about 0.3-mile (0.5-km) north of STH 59-West. Alternative S2 would continue north along the existing route from John Paul Road to the Fort Atkinson bypass as a divided 4-lane rural facility.

Alternative S3

Alternative S3 (Exhibit 5) includes a near east Milton bypass alignment that was developed to direct STH 26 along a narrow corridor between the city and the Storrs Lake Wildlife Area. This alternative would follow the existing rural 4-lane divided roadway from Janesville to just south of Milton. The alignment would then curve north on new alignment and remain approximately 2000 feet (610 m) east of existing STH 26. This alternative would rejoin the existing alignment about 1.5 miles (2.4 km) north of Milton near John Paul Road. Alternative S2 would continue north along the existing route from John Paul Road to the Fort Atkinson bypass as a divided 4-lane rural facility.

D.2.2.3 Central Segment

Alternative C1

Alternative C1 (Exhibit 6) includes a west Jefferson bypass corridor. This alternative would follow the Fort Atkinson Bypass to about 2.3-miles (3.6-km) south of Jefferson at Business 26, then parallel the Union Pacific Railroad corridor before heading northwest to USH 18. Part of STH 89-South would be realigned further west to match STH 89-North. North of USH 18, the corridor would turn northeast, cross the Crawfish River and Popp Road, then head due east across the Rock River. The alignment would curve north before joining the existing alignment north of Jefferson and continuing north along the existing roadway to the proposed four-lane improvement at Johnson Creek.

Alternative C2

Alternative C2 (Exhibit 6) includes a near west Jefferson bypass corridor that utilizes more of the existing STH 26 corridor alignment. This alternative would follow the Fort Atkinson Bypass and existing STH 26 until about 1.5-miles (2.4-km) south of Jefferson. It would then head west, cross the Union Pacific Railroad tracks about 0.8-miles (1.3-km) south of Jefferson, then head due north after crossing CTH J. The alignment would then turn northeast near the crossing of the Crawfish River. The route would then cross the Rock River and turn north before joining the existing STH 26 alignment north of Jefferson. From there, it would continue north along the existing roadway to the proposed four-lane improvement at Johnson Creek.

Two modifications of Alternative C2 were studied which alters the location of the crossing of USH 18 and the Crawfish River. The modifications are limited to the bypass alignment west of the City of Jefferson approximately one mile south and north of USH 18. Beyond these limits, both modifications would follow the same alignment as Alternative C2. The first modification, referred to as C2(a), includes

an alignment that crosses USH 18 approximately 1,000 feet (305 m) east of Alternative C2 and approximately 1,100 feet (335 m) west of the Crawfish River. The second modification, referred to as C2(b), includes an alignment that crosses USH 18 approximately 2,400 feet (730 m) east of Alternative C2 and approximately 400 feet (120 m) east of the Crawfish River.

Alternative C3

Alternative C3 (Exhibit 6) includes a near east Jefferson bypass corridor. This alternative would follow the Fort Atkinson Bypass and existing STH 26 until about 0.8-miles (1.3-km) south of Jefferson. It would then head east and north, cross USH 18 about 1,000 feet (305 m) west of CTH Y, curve north and northwest, then return to the existing STH 26 alignment north of Jefferson. From there, it would continue north along the existing roadway to the proposed four-lane improvement at Johnson Creek.

Alternative C4

Alternative C4 (Exhibit 6) includes a far east Jefferson bypass corridor. This alternative would follow the Fort Atkinson Bypass and existing STH 26 until about 0.8 miles (1.3 km) south of Jefferson. Farther north, the alternative would cross USH 18 about 0.8-miles (1.3-km) east of CTH Y. Continuing north, the alignment would parallel CTH Y to the east, cross CTH Y south of Junction Road, then parallel CTH Y to the west until matching the proposed four-lane improvement at Johnson Creek.

D.2.2.4 North Segment

Alternative N1

Alternative N1 (Exhibit 7) includes a near west Watertown bypass corridor. This alternative would follow the existing alignment of STH 26 until about 0.5-miles (0.8-km) south of Watertown. The alignment would then head northwest and cross the Rock River. The route would turn north and cross STH 19 approximately 2000 feet east of CTH K, then curve east near the northwest Watertown corporate limits, and return to the existing alignment at the existing STH 26/STH 16 interchange. This alternative would continue north along the existing roadway until the northern project terminus at STH 60-East, which would be realigned to connect with STH 60-West.

Alternative N2

Alternative N2 (Exhibit 7) includes a near east Watertown bypass corridor that extends along the existing STH 16-bypass corridor in the northeast portion of the city. This alternative would follow the existing alignment of STH 26 until about 0.5-miles (0.8-km) south of Watertown, where it would leave the existing alignment and head east. The alignment would then turn northeast, join STH 16 near Gopher Hill Road, and follow the existing STH 16 corridor to the northwest. The alternative would return to the STH 26 alignment at the existing STH 26/STH 16 interchange, then continue north along the existing roadway until the northern project terminus at STH 60-East, which would be realigned to connect with STH 60-West.

D.3 DISPLACEMENTS

Residential and business displacements associated with the proposed alternatives are summarized in Table D.3.

TABLE D.3 SUMMARY OF DISPLACEMENTS													
Alternative	Resi	dent	Business	Total									
Aicinauve	Owner	Tenant	Dusiness	Total									
S2	7	40	2	49									
S3	11	0	2	13									
C1	9	0	2	11									
C2	5	0	3	8									
C2(a)	5	0	4	9									
C2(b)	10	0	5	15									
C3	11	2	1	14									
C4	6	0	0	6									
N1	19	0	7	26									
N2	24	0	6	30									

D.4 DIVISIVE OR DISRUPTIVE EFFECTS

There appears to be no unusual circumstances regarding the residential or business relocations. This project will have a minimal effect on the communities that are left behind after the relocation process is complete.

With the exception of construction time, no significant disruption effects should exist. No known concurrent relocation projects are underway or planned in this area by either city, state, or county that would affect the availability of either business or residential replacement sites. No known concentrations of predominant ethnic minority, elderly, or handicapped people are located within the study area.

D.5 RELOCATION ASSISTANCE INFORMATION

The acquisition and relocation program will be conducted in accordance with the Uniform Relocation Assistance and Real Property Acquisition Policies Act of 1970, as amended. This provides for payment of just compensation for property acquired for a federal-aid project. In addition to acquisition price, the relocation program covers supplemental replacement costs, moving expenses, increased rental or mortgage payments, closing costs, and other valid relocation costs. No person will be displaced unless a comparable replacement dwelling or business location, or other compensation where a suitable replacement business location is not practicable, is provided. All the above resources are available to all displacees without discrimination.

Before the initiation of any property acquisition activities, members of the WisDOT Real Estate Section will contact the property owners and tenants to explain the details of the acquisition process and

Wisconsin's Eminent Domain Law under Wisconsin Statutes 32.05 and 32.19. Each relocatee will be interviewed by the relocation agent for the purpose of determining their needs, desires, and possible problems. One or more professional appraisers will inspect any property acquired. Property owners may accompany the appraiser during the inspection. Provisions for independent property owner appraisals are also provided. Based on the appraisal(s) made, the value of the property would be determined and that amount offered to the owner.

At this time there is no indication that any unusual relocation problems exist on this project, which would require special relocation advisory services. Should a problem develop, those special services needed will be provided.

At this time there is no indication of insufficient housing being available for the relocations of this project. Therefore, no special program is required.

D.6 ESTIMATE OF RESIDENTIAL AND BUSINESS DISPLACEMENTS

D.6.1 Description of Residential Relocations

The population characteristics of the study area from the 1990 US Census are listed below in Table D.6.1. These characteristics are estimated to be typical of the displacements that would occur from the project alternatives.

TABLE D.6.1 POPULATION CHARACTERISTICS OF STUDY AREA (1990 US Census)													
Location	Population	% Non- Hispanic White	% Non- White	% Over 65	Median Number of People per Household	Median Value of Single-Family Homes							
Portions of Rock													
County in Study Area													
Rural ¹	15,966	97.5%	2.5%	11.5%	2.70 - 3.05	\$60,900 - \$83,400							
Urban ²	60,821	97.5%	2.5%	12.4%	2.41 - 2.65	\$45,200 - \$56,000							
Portions of Jefferson County in Study Area													
Rural ³	26,459	98.3%	1.7%	11.8%	2.54 - 3.14	\$54,200 - \$81,600							
Urban ⁴	38,778	97.2%	2.8%	14.5%	2.51 - 2.76	\$54,600 - \$76,800							
Portions of Dodge County in Study Area													
Rural ⁵	6,241	99.3%	0.7%	11.0%	2.88 - 3.28	\$53,800 - \$64,300							
Urban ⁶	2,322	97.8%	2.2%	14.5%	2.60 - 2.73	\$31,800 - \$55,000							

¹Includes the Towns of Fulton, Harmony, Janesville, La Prairie, Lima, Milton and Rock

²Includes the Cities of Edgerton, Janesville, and Milton. ³Includes the Towns of Aztalan, Cold Spring, Concord, Farmington, Hebron, Ixonia, Jefferson, Koshkonong, Lake Mills, Milford, Oakland, Palmyra, Sullivan, Sumner, Waterloo, and Watertown,

Includes the Villages of Johnson Creek, Palmyra, and Sullivan; and includes the Cities of Fort Atkinson, Jefferson, Lake Mills, Waterloo, and Watertown.

⁵Includes the Towns of Clyman, Hustisford, Lebanon, Lowell, and Shields.

⁶Includes the Villages of Clyman, Hustisford, Lowell, and Reeseville.

The number and estimated type of residential relocations are described below for each of the project alternatives. The number of bedrooms is only an estimate at this time, as no interior inspections were conducted. The price range of single-family homes to be relocated represents the typical price range of homes in the area in the year 2000, as no individual appraisals were conducted. The locations of the relocations are shown in Exhibit 5 for the south segment, Exhibit 6 for the central segment, and Exhibit 7 for the north segment.

South Segment

Alternative S2

Forty-seven residential relocations would be required for Alternative S2. Seven of these relocations are single-family homes consisting primarily of 2 and 3-bedroom homes in the typical price range of the area ranging from \$70,000 to \$160,000. Forty of the residential relocations are located in five 8-unit rental apartment complexes. The rental apartments are two-bedroom apartments with rent approximately \$450 per month.

Alternative S3

Eleven residential relocations would be required for Alternative S3. The residential relocations are owner-occupied single-family homes. Four of these residential relocations come from a new rural subdivision called "The Reserve" subdivision, northeast of Milton. The homes in this new subdivision represent 3 or more bedroom owner-occupied single-family residences with above average home prices for the area ranging from \$250,000 to \$350,000. The other seven residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$70,000 to \$160,000.

Central Segment

Alternative C1

Nine residential relocations would be required for Alternative C1. The residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in the typical price range for the area ranging from \$65,000 to \$170,000.

Alternative C2

Five residential relocations would be required for Alternative C2. The residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$65,000 to \$170,000.

The two slight modifications of Alternative C2 west of the City of Jefferson, referred to as C2(a) and C2(b), have a higher number of relocation impacts as compared to Alternative C2. C2(a) would require a total of five residential relocations. C2(b) would require a total of ten residential relocations. The residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$65,000 to \$170,000.

Alternative C3

Thirteen residential relocations would be required for Alternative C3. Eleven residential relocations represent 2 and 3bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$65,000 to \$170,000 and two relocations are group homes owned by St. Coletta of Wisconsin.

Alternative C4

Six residential relocations would be required for Alternative C4. The residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$65,000 to \$170,000.

North Segment

Alternative N1

Nineteen residential relocations would be required for Alternative N1. Eighteen of the residential relocations represent 2 and 3-bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$75,000 to \$165,000. One residential relocation represents a 3 or more bedroom single-family home with above average price range for the area ranging from \$250,000 to \$350,000. Five of these relocations would also be required under Alternative N2.

Alternative N2

Twenty-four residential relocations would be required for Alternative N2. The residential relocations represent 2 and 3bedroom single-family owner-occupied houses in typical price ranges for the area ranging from \$75,000 to \$165,000. Five of these relocations are also required under Alternative N1.

D.6.2 Description of Replacement Housing

The following summarizes the available housing in the study area. Currently in the year 2000, an adequate supply of replacement housing is available. With the current growth and development within the study area, it appears that replacement housing would also be available during the acquisition period. Because of the long-term construction schedule (2008 or beyond), WisDOT may consider requests for early acquisition. To the extent practicable, properties involving relocations may be acquired as they become available, and in view of replacement housing availability.

Single-Family Houses

A survey of comparable replacement housing was made for each of the three project segments to determine whether or not replacement housing is available for the persons to be displaced. All residential properties were assumed to be owner occupied unless identified as rental property or apartments. Information was based on data contained in classified advertisements and on the internet along and surrounding the STH 26 corridor. Residences that are part of farming operations would likely be reestablished on the farmstead.

Table D.6.2-1 lists the adequate replacement housing available in the project area in the year 2000. The maximum estimated number of single-family homes to be displaced along the entire corridor is 46. As

34756/Text D - 10 July 2000

shown below in Table D.6.2-2, the number of available single-family homes is greater than the maximum number of displacements along the entire corridor for the typical price ranges. An adequate supply of housing appears to be currently available.

TABLE D.6.2-1 AVAILABLE REPLACEMENT HOUSING Single -Family Homes For Sale (April 2000)													
Price Range 2 Bedrooms 3 Bedrooms 4 Bedrooms													
\$60,000 - \$69,999	6	2	0										
\$70,000 - \$79,999	9	3	0										
\$80,000 - \$89,999	6	4	0										
\$90,000 - \$99,999	1	9	0										
\$100,000 - \$109,999	4	6	1										
\$110,000 - \$119,999	6	19	2										
\$120,000 - \$150,000	4	13	9										
\$150,000 - \$180,000	10	40	30										
\$180,000 - \$400,000	0	24	16										
Totals	46	120	58										

Source: Classified Advertisements and Multiple Listing Service

TABLE D.6.2-2 MAXIMUM ESTIMATED NUMBER OF DISPLACEMENTS VS. AVAILABLE REPLACEMENT HOUSING Single -Family Homes (April 2000)										
Price Range	Maximum Number of Estimated Displacements for Project	Available Replacement 2 to 4-Bedroom Housing								
\$60,000 - \$180,000	41	184								
\$180,000 - \$400,000	5	40								

Rental Units and Group Homes

Houses and apartments in the study area generally rent from a low of \$200 to a high of \$1,000 per month in the year 2000. The average rent for a two bedroom or three bedroom rental unit is \$600 and \$700 per month, respectively. Tables D.6.2-3 and D.6.2-4 list the available apartment and housing rental units.

It appears that comparable replacement rental units will be available during the acquisition period for this project. Along Alternative S2, five 8-unit rental apartment complexes would be impacted. The rental apartments are two-bedroom apartments with rent approximately \$450 per month. Currently, 53 two-bedroom apartments are available in the similar price range to accommodate the 40 rental tenants.

Along Alternative C3 east of Jefferson, two group homes owned by St. Coletta of Wisconsin would have to be relocated. Since it is unlikely that these individuals could be relocated to comparable housing on the

St. Coletta property, it is anticipated that two new group homes would have to be constructed. At this time it appears that property is available on the St. Coletta campus for the construction of these group homes.

TABLE D.6.2-3 AVAILABLE APARTMENT RENTAL UNITS										
Price Range	2 Bedrooms	3 Bedrooms								
\$200 - \$400	3	0								
\$400 - \$600	53	24								
\$600 - \$800	54	14								
\$800 - \$1000	18	11								
Totals	128	49								

TABLE D.6.2-4 AVAILABLE HOUSE RENTAL UNITS											
Price Range 2 Bedrooms 3 Bedrooms											
\$200 - \$400	11	1									
\$400 - \$600	197	8									
\$600 - \$800	197	66									
\$800 - \$1000	57	38									
Totals	462	113									

Source: Classified Advertisements

D.6.3 Description of Business Relocations and Available Sites

Business displacements are estimated to occur with the project alternatives as described below. This information was based upon a field survey and personal interviews with the businesses potentially affected by an alternative. Currently in the year 2000, adequate space for business relocations is available. With the current growth and development within the study area, it appears that replacement of businesses would also be available during the acquisition period. The general effect of the business relocations on the local economy is expected to be minimal as most of the businesses would likely relocate and become reestablished in the community.

With the exception of the greenhouse under Alternative C3, the remaining business displacements have no known age, ethnic, minority, or handicapped characteristics that would require special consideration.

South Segment

Alternative S2

There are a total of two businesses that would be affected by Alternative S2: a tool manufacturing shop and a supper club.

The tool manufacturing shop is located on the east end of the City of Milton's industrial park on STH 59. The property is zoned industrial. The shop employs 18 full-time employees and 1 part-time employee. The city has recently acquired property immediately south of STH 59 for expansion of their existing industrial park, and there would be several sites available within the industrial park for relocation of the shop.

The supper club is located at the intersection of STH 26 and CTH N in the Town of Milton. The club is situated in a rural setting, and employs 4 full-time and 8 part-time employees. The owner indicates that he would like to relocate in the same area since many of his patrons are from a localized area surrounding the club that also includes the resort areas of Lake Koshkonong. Currently, there is a vacant supper club tavern west on CTH N and along Lake Koshkonong that would be a suitable relocation site. In addition, there are at least 2 other commercial sites in the area.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Alternative S3

Alternative S3 would affect the same two businesses as described above under Alternative S2.

Central Segment

Alternative C1

There are a total of two businesses that will be affected by Alternative C1: a concrete plant and a tavern.

The concrete plant is located at the intersection of STH 89 (south) and USH 18 in the Town of Jefferson just west of the City of Jefferson. The plant is one of several concrete plants owned by the same company in the area, and employs 14 full-time employees and 1 part-time employee. There is vacant land adjacent to the concrete plant that would be suitable for relocation.

The tavern is located at the intersection of STH 26 and Junction Road in the Town of Aztalan just north of the City of Jefferson. The tavern is in a rural setting, and employs 3 full-time and 5 part-time employees. The owner has recently acquired 7 acres nearby on which he plans to relocate and expand their business.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Alternative C2

There are a total of three businesses that would be affected by Alternative C2: a flooring store, a used car sales lot, and a tavern.

The flooring store is located on STH 26 in the Town of Jefferson about one-quarter mile south of the City of Jefferson. The owner-occupied store employs 1 full-time employee and 1 part-time employee. There are 3 to 4 vacant parcels of land zoned commercial in the area that would be suitable sites for relocation.

34756/Text D - 13 July 2000

The used car sales lot is adjacent to the flooring store on STH 26 described above. The owner-occupied business employs 2 full-time and 2 part-time employees. There are 3 to 4 vacant parcels of land zoned commercial in the area that would be suitable sites for relocation.

The tavern is described above under Alternative C1.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Modification Alternative C2(a)

There are a total of four businesses that would be affected by Alternative C2(a), a modification of Alternative C2: a flooring store, a used car sales lot, a tavern, and a farm implement lot.

The flooring store, used car sales lot, and the tavern are described above under Alternative C2.

The farm implement lot is located in the Town of Jefferson on USH 18 just west of the City of Jefferson. The owner-occupied business employs 5 full-time and 1 part-time employees. The owner has vacant land adjacent to the business that would be a suitable site for relocation.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Modification Alternative C2(b)

There are a total of five businesses that would be affected by Alternative C2(b), a modification of Alternative C2: a flooring store, a used car sales lot, a tavern, a church, and a resale shop.

The flooring store, used car sales lot, and the tavern are described above under Alternative C2.

The church is located on USH 18 in the City of Jefferson. The non-profit business employs 1 full-time and 2 part-time employees. There are 4 to 5 vacant parcels of land of adequate size in the surrounding area that would be suitable as relocation sites.

The resale shop is located on USH 18 in the City of Jefferson. The shop employs 2 full-time and 1 part-time employees. There are 2 to 3 vacant buildings in the surrounding area that would be suitable relocation sites.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Alternative C3

There is a total of one business that would be affected by Alternative C3: a greenhouse.

The greenhouse is located on the north side of USH 18 just east of the City of Jefferson. The greenhouse employs 7 full-time and 10 part-time employees. The relocation of the greenhouse may need special consideration relating to the location of the business. This business is owned and operated by St. Coletta of Wisconsin, an adult service agency that provides for the needs (schooling, medical care, training, work,

34756/Text D - 14 July 2000

etc.) of adult developmentally disabled individuals, and some of the assistants are St. Coletta residents. The greenhouse would need to be relocated on or near the St. Coletta property in order to remain in close proximity to its residents. St. Coletta officials have indicated they have property available for relocation.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Alternative C4

There are no businesses that would be affected by Alternative C4.

North Segment

Alternative N1

There are a total of seven businesses that would be affected by Alternative N1: a monument company, a truck maintenance shop, an automobile repair shop, a bar fixture store, an electrical components shop, a motel, and a heating and ventilation company.

The monument company (grave markers) is located in the Town of Watertown on STH 26 about one-quarter mile south of the City of Watertown. This location is one of several sites owned by the company in the midwest, and is the only site that is involved with the production of the monuments. The company employs 10 full-time and 10 part-time employees at this site. The owner would like to stay in the general area, and is currently examining property south of the existing site to which he plans to relocate.

The truck maintenance shop is located in the Town of Watertown on CTH Y south of the City of Watertown. This shop is a small maintenance and repair shop for trucks owned by a recycling company whose main facility is located in the City of Watertown (not affected by this project). The shop employs 1 full-time employee and 1 part-time employee. There are 3 to 4 vacant parcels of land in the area suitable for relocation sites.

The used car shop is located on Church Street (STH 26) in the City of Watertown. The shop employs 2 part-time employees. The small shop repairs older cars (generally one or two at a time) for resale. There are 4 to 5 parcels of land in the city suitable as relocation sites.

The bar fixture store is located on Church Street (STH 26) in the City of Watertown. The small store employs 1 full-time employee and 1 part-time employee. There is no inventory located at the site, and all orders are special orders delivered directly to a job site. There are no special requirements or needs for relocation of the business. There are 4 to 5 parcels of land in the city suitable as relocation sites.

The electrical components shop is located on Church Street (STH 26) in the City of Watertown. The shop has 1 full-time employee. This business is reducing its inventory and is expected to close down operations in the near future.

The heating and ventilation company is located on Church Street (STH 26) in the City of Watertown. The company has 8 full-time employees. The site is used for outside storage of trucks and equipment only, and no repairs are conducted at this location. The relocation of the business will require adequate outside storage space requirements. There are several vacant parcels in the city's industrial park that are suitable as relocation sites.

34756/Text D - 15 July 2000

The motel is located in the Town of Emmet on STH 26 near the interchange of STH 16 just north of the City of Watertown. The motel has 2 full-time employees. The owners have indicated they own land adjacent to the motel and plan to relocate their business to that location.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

Alternative N2

There are a total of six businesses that will be affected by Alternative N2: a monument company, two motels, a warehouse storage business, a tavern, and a molding company.

The monument company is described above under Alternative N1.

One motel is described above under Alternative N1.

The second motel is located along STH 16 on the northeast side of the City of Watertown. The motel employs 1 full-time and 3 part-time employees. The owners have indicated they would like to get out of the motel business, and it is unlikely they would want to relocate to another site.

The warehouse storage business is located along STH 16 on the northeast side of the City of Watertown. The business is a storage building for a local bicycle maker, and employs 1 full-time employee. There are several vacant parcels of land in the city's industrial park suitable as relocation sites.

The tavern is located in the Town of Emmet on STH 26 just south of Kiln Road. The tavern is in a rural setting, and employs 1 full-time and 2 part-time employees. The owner would like to stay north of the City of Watertown in a rural setting. There are 12 vacant parcels of land north of the city zoned commercial that are suitable relocation sites.

The molding company is located in the Town of Emmet on STH 26 just south of Kiln Road. The company manufactures molding products at a separate site in the City of Watertown. This specific site is one of several storage shed sites used by the company as a storage facility for their products, and has no employees on site. There are several vacant parcels of land in the city's industrial park suitable as relocation sites.

It is anticipated that there would not be any adverse affect on the local economy due to the relocation of these businesses.

D.7 INVENTORY OF RESIDENTIAL AND BUSINESS RELOCATION COSTS

Summaries of the residential and business relocation costs are shown below for each of the alternatives: S2 and S3 in the south segment; C1, C2, C2(a), C2(b), C3, and C4 in the central segment; and N1 and N2 in the north segment. The estimated residential and business displacements are based on preliminary information regarding roadway width and location relative to abutting properties. As more detailed geometric and profile data become available during the project's engineering phase, the actual number of displacements may change.

34756/Text D - 16 July 2000

The "fair market value" of the property being purchased is included in the real estate costs of each alternative (see Table 2.2.3) and is not included as a relocation cost. However, in order to find comparable replacement property in the area, a supplement replacement cost is provided. Supplemental replacement cost is the additional cost above the "fair market value" of the property to find comparable replacement property (home or business) in the area. Residential relocation costs primarily include supplemental replacement, moving, and interest/closing costs. Business relocation costs primarily include supplemental replacement and moving costs.

Alternative S2 (South Segment):

Estimate of Residentia	al Relocati	ion Costs		Estimate of Business Re	elocation Costs			
Occupancy/Type	Number Of Units	Supplemental Replacement Cost		Total		Supplemental Replacement Cost		Moving Cost
Owner/Single Family	7	\$ 25,000.00	\$	175,000.00				
Tenant/Single Family	40	\$ 8,000.00	\$	320,000.00	Supper Club	\$50,000.00		\$3,000.00
					Tool Manufacturer	\$30,000.00		\$15,000.00
						\$80,000.00		\$18,000.00
		Moving Cost		Total		_		
Single Family	47	\$ 1,050.00	\$	49,350.00	Total Business Relocation	on Costs		\$98,000.00
		Interest/Closing)		Summary of Relocatio	n Costs (2000 dol	lars	s)
. (2) 1 5 "		Cost		Total				
Owner/Single Family	7	\$ 3,000.00	\$	21,000.00	Residential (47 reloca Business (2 relocation	•	\$	565,350.00 \$98,000.00
Total Residential Relocation Costs \$				565,350.00	S2 Total Relocation Co	osts	\$	663,350.00

Alternative S3 (South Segment):

Estimate of Residenti	ial Relocat	ion (Costs	Estimate of Business Re	elocation Costs				
Occupancy/Type	Number Of Units		upplemental eplacement Cost		Total		Supplemental Replacement Cost		Moving Cost
Owner/Single Family	11	\$	25,000.00	\$	275,000.00				
Tenant/Single Family	0	\$	8,000.00	\$	=	Supper Club	\$50,000.00		\$3,000.00
						Tool Manufacturer	\$30,000.00		\$15,000.00
							\$80,000.00		\$18,000.00
Moving Cost		N	loving Cost		Total				
Single Family	11	\$	1,050.00	\$	11,550.00	Total Business Relocation	on Costs		\$98,000.00
		Inte	erest/Closing			Summary of Relocatio	n Costs (2000 do	llars	s)
		•	Cost	_	Total				
Owner/Single Family	11	\$	3,000.00	\$	33,000.00	Residential (11 reloca Business (2 relocation	•	\$	319,550.00 \$98,000.00
Total Residential Relo	ocation Co	sts		\$	319,550.00	S3 Total Relocation Co	osts	\$	417,550.00

Alternative C1 (Central Segment):

Estimate of Residenti	al Relocat	ion C	Costs	Estimate of Business Re	location Costs			
Occupancy/Type	Number Of Units		ipplemental eplacement Cost		Total		Supplemental Replacement Cost	Moving Cost
Owner/Single Family	9	\$	25,000.00	\$	225,000.00			
Tenant/Single Family	0	\$	8,000.00	\$	-	Concrete Plant	\$50,000.00	\$100,000.00
						Tavern	\$50,000.00	\$3,000.00
							\$100,000.00	\$103,000.00
		М	oving Cost		Total			
Single Family	9	\$	1,050.00	\$	9,450.00	Total Business Relocation Costs \$203,00		\$203,000.00
		Inte	erest/Closing Cost		Total	Summary of Relocation	n Costs (2000 dol	llars)
Owner/Single Family	9	\$	3,000.00	\$	27,000.00	Residential (9 relocation Business (2 relocation	•	\$ 261,450.00 \$203,000.00
Total Residential Relocation Costs \$ 261,450.00					C1 Total Relocation Co	sts	\$ 464,450.00	

Alternative C2 (Central Segment):

Estimate of Residentia	al Relocati	ion Costs		Estimate of Business F	Relocation Costs		
Occupancy/Type	Number Of Units	Supplemental Replacement Cost		Total		Supplemental Replacement Cost	Moving Cost
Owner/Single Family Tenant/Single Family	5 0	\$ 25,000.00 \$ 8,000.00		125,000.00	Tavern Flooring Store Used Car Sales	\$50,000.00 \$30,000.00 \$30,000.00	\$3,000.00 \$1,200.00 \$1,500.00
Single Family	5	Moving Cost \$ 1,050.00	\$	Total 5,250.00	Total Business Relocat	\$110,000.00	\$5,700.00 \$115,700.00
Owner/Single Family	5	Interest/Closing Cost \$ 3,000.00		Total 15,000.00	Summary of Relocation Residential (5 relocation Business (3 relocation	tions)	lars) \$ 145,250.00 \$115,700.00
Total Residential Relo	cation Co	sts	\$	145,250.00	C2 Total Relocation C	· .	\$ 260,950.00

Modification Alternative C2(a) (Central Segment):

Estimate of Residential Relocation Costs						Estimate of Business Rel	ocation Costs	
Occupancy/Type	Number Of Units		ipplemental		Total		Supplemental Replacement	Moving Cost
	OI OIIII	1	Cost		Total		Cost	0001
Owner/Single Family	5	\$	25,000.00	\$	125,000.00	Tavern	\$50,000.00	\$3,000.00
Tenant/Single Family	0	\$	8,000.00	\$	-	Flooring Store	\$30,000.00	\$1,200.00
						Used Car Sales	\$30,000.00	\$1,500.00
						Farm Implement Sales	\$30,000.00	\$5,000.00
		М	loving Cost		Total		\$140,000.00	\$10,700.00
Single Family	5	\$	1,050.00	\$	5,250.00		•	
						Total Business Relocation	n Costs	\$150,700.00
		Inte	erest/Closing					
			Cost		Total	Summary of Relocation	Costs (2000 do	lars)
Owner/Single Family	5	\$	3,000.00	\$	15,000.00			
						Residential (5 relocations Business (4 relocations	•	\$ 145,250.00 \$150,700.00
Total Residential Relocation Costs					145,250.00	C2(a) Total Relocation C	Costs	\$ 295,950.00

Modification Alternative C2(b) (Central Segment):

Estimate of Residenti	al Relocati	on Costs		Estimate of Business Re	elocation Costs		
Occupancy/Type	Number	Supplemental				Supplemental	Moving
	Of Units	Replacement		Total		Replacement	Cost
		Cost				Cost	
Owner/Single Family	10	\$ 25,000.00	\$	250,000.00	Tavern	\$50,000.00	\$3,000.00
Tenant/Single Family	0	\$ 8,000.00	\$	-	Flooring Store	\$30,000.00	\$1,200.00
					Used Car Sales	\$30,000.00	\$1,500.00
					Church	\$50,000.00	\$3,000.00
		Moving Cost		Total	Resale Store	\$30,000.00	\$1,200.00
Single Family	10	\$ 1,050.00	\$	10,500.00		\$190,000.00	\$9,900.00
					Total Business Relocation	on Costs	\$199,900.00
		Interest/Closing					
		Cost	_	Total			
Owner/Single Family	10	\$ 3,000.00	\$	30,000.00	Summary of Relocation	n Costs (2000 doll	ars)
Total Residential Relo	ocation Cos	sts	\$	290,500.00	Residential (5 relocation	•	\$ 290,500.00 \$199,900.00
					C2(b) Total Relocation	Costs	\$ 490,400.00

Alternative C3 (Central Segment):

Estimate of Residential Relocation Costs						Estimate of Business Relocation Costs			
Occupancy/Type	Number Of Units		upplemental eplacement Cost		Total		Supplemental Replacement Cost		Moving Cost
Owner/Single Family	11	\$	25,000.00	\$	275,000.00				
Tenant/Single Family	2	\$	8,000.00	\$	16,000.00	Greenhouse	\$50,000.00		\$8,000.00
Single Family	13	<u>M</u> \$	1,050.00	\$	Total 13,650.00	Total Business Relocati	ion Costs		\$58,000.00
		Inte	erest/Closing			Summary of Relocation	on Costs (2000 dol	llars	s)
			Cost		Total	-			-
Owner/Single Family	13	\$	3,000.00	\$	39,000.00	Residential (13 relocation Business (1 relocation	•	\$	327,650.00 \$58,000.00
Total Residential Relo	ocation Co	sts		\$	327,650.00	C3 Total Relocation C	osts	\$	385,650.00

Alternative C4 (Central Segment):

Estimate of Residenti	al Relocat	ion Costs		Estimate of Business Relocation Costs			
Occupancy/Type	Number Of Units	Supplemental Replacement Cost		Total	None		
Owner/Single Family Tenant/Single Family	6 0	\$ 25,000.00 \$ 8,000.00		150,000.00	Total Business Relocation Costs	\$	-
		Moving Cost		Total			
Single Family	6	\$ 1,050.00	\$	6,300.00			
		Interest/Closing	J		Summary of Relocation Costs (200	0 dollars	s)
Intrest/Closing Cost		Cost		Total			
Owner/Single Family	6	\$ 3,000.00	\$	18,000.00	Residential (6 relocations) Business (None)	\$ 	174,300.00 \$0.00
Total Residential Relo	ocation Co	sts	\$	174,300.00	C4 Total Relocation Costs	\$	174,300.00

Alternative N1 (North Segment):

Estimate of Residential Relocation Costs					Estimate of Business Relocation Costs			
Occupancy/Type	Number Of Units	Supplemental Replacement Cost		Total		Supplemental Replacement Cost		Moving Cost
Owner/Single Family	19	\$ 25,000.00	\$	475,000.00				
Tenant/Single Family	0	\$ 8,000.00	\$	-	Monument Company	\$50,000.00		\$20,000.00
					Truck Maintenance Shop	\$50,000.00		\$5,000.00
					Automotive Repair Shop	\$30,000.00		\$2,000.00
		Moving Cost		Total	Bar Fixture Store	\$50,000.00		\$1,500.00
Single Family	19	\$ 1,050.00	\$	19,950.00	Electrical Components	\$30,000.00		\$1,200.00
					Motel	\$50,000.00		\$13,000.00
					HVAC Company	\$30,000.00		\$30,000.00
		Interest/Closing				\$290,000.00		\$72,700.00
		Cost		Total		1		
Owner/Single Family	19	\$ 3,000.00	\$	57,000.00	Total Business Relocation	Costs		\$362,700.00
Total Residential Relo	ocation Cos	sts	\$	551,950.00	Summary of Relocation	Costs (2000 do	llars	s)
					Residential (19 relocation	ons)	\$	551,950.00
					Business (7 relocations)		\$	362,700.00
					N1 Total Relocation Cost	ts	\$	914,650.00

Alternative N2 (North Segment):

Estimate of Residentia	al Relocati	ion Costs		Estimate of Business Re	elocation Costs	
Occupancy/Type	Number Of Units	Supplemental Replacement Cost	Total		Supplemental Replacement Cost	Moving Cost
Owner/Single Family Tenant/Single Family	24	\$ 25,000.00 \$ 8.000.00	\$ 600,000.00	Manument Company	\$50,000,00	¢20,000,00
renanvoingle Family	0	\$ 8,000.00	\$ -	Monument Company Motel Tavern	\$50,000.00 \$50,000.00 \$50,000.00	\$20,000.00 \$13,000.00 \$5,000.00
-		Moving Cost	Total	Molding Company	\$50,000.00	\$3,000.00
Single Family	24	\$ 1,050.00	\$ 25,200.00	Motel	\$50,000.00	\$13,000.00
				Warehouse Storage	\$50,000.00	\$5,000.00
		Interest/Closing Cost	Total	Total Business Relocation	\$300,000.00 on Costs	\$59,000.00 \$359,000.00
Owner/Single Family	24	\$ 3,000.00	\$ 72,000.00	Summary of Relocation	n Costs (2000 dol	lars)
Total Residential Relo	ocation Co	sts	\$ 697,200.00	Residential (24 relocation	•	\$ 697,200.00 \$359,000.00
				N2 Total Relocation Co	ests	\$ 1,056,200.00

Table D.7 summarizes the estimated residential and business relocation costs presented above.

TABLE D.7 SUMMARY OF RELOCATION COSTS (2000 Dollars)								
Alternative	Residential Cost	Business Cost	Total Cost					
S2	\$565,350	\$98,000	\$663,350					
S3	\$319,550	\$98,000	\$417,550					
C1	\$261,450	\$203,000	\$464,450					
C2	\$145,250	\$115,700	\$260,950					
C2(a)	\$145,250	\$150,700	\$295,950					
C2(b)	\$290,500	\$199,900	\$490,400					
C3	\$327,650	\$58,000	\$385,650					
C4	\$174,300	\$0	\$174,300					
N1	\$551,950	\$362,700	\$914,650					
N2	\$697,200	\$359,000	\$1,056,200					

Note: The above costs do not include acquisition cost.